



TORQUE TRUNNION

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|---------|---|
| Tab. N° | Trunnion-DN050-100-Hard. Peek Devlon Kelf-CL0150-316-Liquid Clean |
| Rev. N° | 0 |
| Data : | 28/12/2018 |

Valve Tag/Item:

Valve: 2"FB - DN 050 Valve Code: 100 Seats: Hard Peek Devlon Kelf Class: CL0150 Stem: 316 Service: Liquid Clean

Actuator Model:

| | | | | | | |
|---|-----|--|--|--------------------------------------|--|-------------------|
| Max. valve differential pressure (barg) (1) | 20 | Max. Actr. supply pressure (barg) (3) | | Minimum Actr. supply pressure (barg) | | Safety factor (5) |
| Valve opening break torque (Nm) | 40 | Actuator opening break torque (Nm) | | Actuator opening break torque (Nm) | | |
| Valve opening running torque (Nm) | 20 | Actuator opening running torque (Nm) | | Actuator opening running torque (Nm) | | |
| Valve opening end torque (Nm) | 30 | Actuator opening end torque (Nm) | | Actuator opening end torque (Nm) | | |
| Valve closing break torque (Nm) | 40 | Actuator closing break torque (Nm) | | Actuator closing break torque (Nm) | | |
| Valve closing running torque (Nm) | 20 | Actuator closing running torque (Nm) | | Actuator closing running torque (Nm) | | |
| Valve closing end torque (Nm) | 30 | Actuator closing end torque (Nm) | | Actuator closing end torque (Nm) | | |
| | | Max. Actr. allowable pressure (barg) (4) | | | | |
| Max. allowable stem torque (Nm) | 566 | Max. actuator output torque (Nm) (2) | | | | |

NOTES:

All torques values are subject to test checks in manufacturers premises prior to acceptance of the related equipment.

- 1 - Nominal pressure of valve. The maximum allowed value is related to valve material and regulated by limitation indicated in the B.16.34
- 2 - This value corresponds to the actuator stall at the maximum air supply pressure.
- 3 - This value may be equal to the maximum regulated pressure on the actuator provided a safety valve is supplied on the related actuator.
- 4 - This is the Maximum allowable working pressure of the actuator, i.e. the maximum pressure that can be applied to it without damage.
- 5 - The safety factor is the ratio of the actuator output torque at the minimum supply pressure over the valve required torque at the maximum differential pressure.
This value must be a minimum of 1.30, unless larger values are specified in the requisition or in the valve data sheets.

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TORQUE TRUNNION

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|---------|---|
| Tab. N° | Trunnion-DN050-100-Hard. Peek Devlon Kelf-CL0300-316-Liquid Clean |
| Rev. N° | 0 |
| Data : | 28/12/2018 |

Valve Tag/Item:

Valve: 2"FB - DN 050 Valve Code: 100 Seats: Hard Peek Devlon Kelf Class: CL0300 Stem: 316 Service: Liquid Clean

Actuator Model:

| | | | | | | |
|---|-----|--|--|--------------------------------------|--|-------------------|
| Max. valve differential pressure (barg) (1) | 50 | Max. Actr. supply pressure (barg) (3) | | Minimum Actr. supply pressure (barg) | | Safety factor (5) |
| Valve opening break torque (Nm) | 70 | Actuator opening break torque (Nm) | | Actuator opening break torque (Nm) | | |
| Valve opening running torque (Nm) | 35 | Actuator opening running torque (Nm) | | Actuator opening running torque (Nm) | | |
| Valve opening end torque (Nm) | 50 | Actuator opening end torque (Nm) | | Actuator opening end torque (Nm) | | |
| Valve closing break torque (Nm) | 65 | Actuator closing break torque (Nm) | | Actuator closing break torque (Nm) | | |
| Valve closing running torque (Nm) | 35 | Actuator closing running torque (Nm) | | Actuator closing running torque (Nm) | | |
| Valve closing end torque (Nm) | 55 | Actuator closing end torque (Nm) | | Actuator closing end torque (Nm) | | |
| | | Max. Actr. allowable pressure (barg) (4) | | | | |
| Max. allowable stem torque (Nm) | 566 | Max. actuator output torque (Nm) (2) | | | | |

NOTES:

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- 1 - Nominal pressure of valve. The maximum allowed value is related to valve material and regulated by limitation indicated in the B.16.34
- 2 - This value corresponds to the actuator stall at the maximum air supply pressure.
- 3 - This value may be equal to the maximum regulated pressure on the actuator provided a safety valve is supplied on the related actuator.
- 4 - This is the Maximum allowable working pressure of the actuator, i.e. the maximum pressure that can be applied to it without damage.
- 5 - The safety factor is the ratio of the actuator output torque at the minimum supply pressure over the valve required torque at the maximum differential pressure.
This value must be a minimum of 1.30, unless larger values are specified in the requisition or in the valve data sheets.

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TORQUE TRUNNION

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|---------|---|
| Tab. N° | Trunnion-DN080-100-Hard. Peek Devlon Kelf-CL0150-316-Liquid Clean |
| Rev. N° | 0 |
| Data : | 28/12/2018 |

Valve Tag/Item:

Valve: 3"FB - DN 080 **Valve Code:** 100 **Seats:** Hard Peek Devlon Kelf **Class:** CL0150 **Stem:** 316 **Service:** Liquid Clean

Actuator Model:

| | | | | | | |
|---|-----|--|--|--------------------------------------|--|-------------------|
| Max. valve differential pressure (barg) (1) | 20 | Max. Actr. supply pressure (barg) (3) | | Minimum Actr. supply pressure (barg) | | Safety factor (5) |
| Valve opening break torque (Nm) | 95 | Actuator opening break torque (Nm) | | Actuator opening break torque (Nm) | | |
| Valve opening running torque (Nm) | 50 | Actuator opening running torque (Nm) | | Actuator opening running torque (Nm) | | |
| Valve opening end torque (Nm) | 70 | Actuator opening end torque (Nm) | | Actuator opening end torque (Nm) | | |
| Valve closing break torque (Nm) | 90 | Actuator closing break torque (Nm) | | Actuator closing break torque (Nm) | | |
| Valve closing running torque (Nm) | 50 | Actuator closing running torque (Nm) | | Actuator closing running torque (Nm) | | |
| Valve closing end torque (Nm) | 75 | Actuator closing end torque (Nm) | | Actuator closing end torque (Nm) | | |
| | | Max. Actr. allowable pressure (barg) (4) | | | | |
| Max. allowable stem torque (Nm) | 795 | Max. actuator output torque (Nm) (2) | | | | |

NOTES:

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- 1 - Nominal pressure of valve. The maximum allowed value is related to valve material and regulated by limitation indicated in the B.16.34
- 2 - This value corresponds to the actuator stall at the maximum air supply pressure.
- 3 - This value may be equal to the maximum regulated pressure on the actuator provided a safety valve is supplied on the related actuator.
- 4 - This is the Maximum allowable working pressure of the actuator, i.e. the maximum pressure that can be applied to it without damage.
- 5 - The safety factor is the ratio of the actuator output torque at the minimum supply pressure over the valve required torque at the maximum differential pressure.
This value must be a minimum of 1.30, unless larger values are specified in the requisition or in the valve data sheets.

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| Tab. N° | Trunnion-DN080-100-Hard. Peek Devlon Kelf-CL0300-316-Liquid Clean |
| Rev. N° | 0 |
| Data : | 28/12/2018 |

Valve Tag/Item:

Valve: 3"FB - DN 080 **Valve Code:** 100 **Seats:** Hard Peek Devlon Kelf **Class:** CL0300 **Stem:** 316 **Service:** Liquid Clean

Actuator Model:

| | | | | | | |
|---|-----|--|--|--------------------------------------|--|-------------------|
| Max. valve differential pressure (barg) (1) | 50 | Max. Actr. supply pressure (barg) (3) | | Minimum Actr. supply pressure (barg) | | Safety factor (5) |
| Valve opening break torque (Nm) | 120 | Actuator opening break torque (Nm) | | Actuator opening break torque (Nm) | | |
| Valve opening running torque (Nm) | 60 | Actuator opening running torque (Nm) | | Actuator opening running torque (Nm) | | |
| Valve opening end torque (Nm) | 85 | Actuator opening end torque (Nm) | | Actuator opening end torque (Nm) | | |
| Valve closing break torque (Nm) | 110 | Actuator closing break torque (Nm) | | Actuator closing break torque (Nm) | | |
| Valve closing running torque (Nm) | 60 | Actuator closing running torque (Nm) | | Actuator closing running torque (Nm) | | |
| Valve closing end torque (Nm) | 90 | Actuator closing end torque (Nm) | | Actuator closing end torque (Nm) | | |
| | | Max. Actr. allowable pressure (barg) (4) | | | | |
| Max. allowable stem torque (Nm) | 795 | Max. actuator output torque (Nm) (2) | | | | |

NOTES:

All torques values are subject to test checks in manufacturers premises prior to acceptance of the related equipment.

- 1 - Nominal pressure of valve. The maximum allowed value is related to valve material and regulated by limitation indicated in the B.16.34
- 2 - This value corresponds to the actuator stall at the maximum air supply pressure.
- 3 - This value may be equal to the maximum regulated pressure on the actuator provided a safety valve is supplied on the related actuator.
- 4 - This is the Maximum allowable working pressure of the actuator, i.e. the maximum pressure that can be applied to it without damage.
- 5 - The safety factor is the ratio of the actuator output torque at the minimum supply pressure over the valve required torque at the maximum differential pressure.
This value must be a minimum of 1.30, unless larger values are specified in the requisition or in the valve data sheets.

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TORQUE TRUNNION

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| Tab. N° | Trunnion-DN100-100-Hard. Peek Devlon Kelf-CL0150-316-Liquid Clean |
| Rev. N° | 0 |
| Data : | 28/12/2018 |

Valve Tag/Item:

Valve: 4"FB - DN 100 **Valve Code:** 100 **Seats:** Hard Peek Devlon Kelf **Class:** CL0150 **Stem:** 316 **Service:** Liquid Clean

Actuator Model:

| | | | | | | |
|---|------|--|--|--------------------------------------|--|-------------------|
| Max. valve differential pressure (barg) (1) | 20 | Max. Actr. supply pressure (barg) (3) | | Minimum Actr. supply pressure (barg) | | Safety factor (5) |
| Valve opening break torque (Nm) | 160 | Actuator opening break torque (Nm) | | Actuator opening break torque (Nm) | | |
| Valve opening running torque (Nm) | 80 | Actuator opening running torque (Nm) | | Actuator opening running torque (Nm) | | |
| Valve opening end torque (Nm) | 115 | Actuator opening end torque (Nm) | | Actuator opening end torque (Nm) | | |
| Valve closing break torque (Nm) | 145 | Actuator closing break torque (Nm) | | Actuator closing break torque (Nm) | | |
| Valve closing running torque (Nm) | 80 | Actuator closing running torque (Nm) | | Actuator closing running torque (Nm) | | |
| Valve closing end torque (Nm) | 120 | Actuator closing end torque (Nm) | | Actuator closing end torque (Nm) | | |
| | | Max. Actr. allowable pressure (barg) (4) | | | | |
| Max. allowable stem torque (Nm) | 2318 | Max. actuator output torque (Nm) (2) | | | | |

NOTES:

All torques values are subject to test checks in manufacturers premises prior to acceptance of the related equipment.

- 1 - Nominal pressure of valve. The maximum allowed value is related to valve material and regulated by limitation indicated in the B.16.34
- 2 - This value corresponds to the actuator stall at the maximum air supply pressure.
- 3 - This value may be equal to the maximum regulated pressure on the actuator provided a safety valve is supplied on the related actuator.
- 4 - This is the Maximum allowable working pressure of the actuator, i.e. the maximum pressure that can be applied to it without damage.
- 5 - The safety factor is the ratio of the actuator output torque at the minimum supply pressure over the valve required torque at the maximum differential pressure.
This value must be a minimum of 1.30, unless larger values are specified in the requisition or in the valve data sheets.

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TORQUE TRUNNION

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| Tab. N° | Trunnion-DN100-100-Hard. Peek Devlon Kelf-CL0300-316-Liquid Clean |
| Rev. N° | 0 |
| Data : | 28/12/2018 |

Valve Tag/Item:

Valve: 4"FB - DN 100 **Valve Code:** 100 **Seats:** Hard Peek Devlon Kelf **Class:** CL0300 **Stem:** 316 **Service:** Liquid Clean

Actuator Model:

| | | | | | | |
|---|------|--|--|--------------------------------------|--|-------------------|
| Max. valve differential pressure (barg) (1) | 50 | Max. Actr. supply pressure (barg) (3) | | Minimum Actr. supply pressure (barg) | | Safety factor (5) |
| Valve opening break torque (Nm) | 210 | Actuator opening break torque (Nm) | | Actuator opening break torque (Nm) | | |
| Valve opening running torque (Nm) | 105 | Actuator opening running torque (Nm) | | Actuator opening running torque (Nm) | | |
| Valve opening end torque (Nm) | 150 | Actuator opening end torque (Nm) | | Actuator opening end torque (Nm) | | |
| Valve closing break torque (Nm) | 190 | Actuator closing break torque (Nm) | | Actuator closing break torque (Nm) | | |
| Valve closing running torque (Nm) | 105 | Actuator closing running torque (Nm) | | Actuator closing running torque (Nm) | | |
| Valve closing end torque (Nm) | 160 | Actuator closing end torque (Nm) | | Actuator closing end torque (Nm) | | |
| | | Max. Actr. allowable pressure (barg) (4) | | | | |
| Max. allowable stem torque (Nm) | 2318 | Max. actuator output torque (Nm) (2) | | | | |

NOTES:

All torques values are subject to test checks in manufacturers premises prior to acceptance of the related equipment.

- 1 - Nominal pressure of valve. The maximum allowed value is related to valve material and regulated by limitation indicated in the B.16.34
- 2 - This value corresponds to the actuator stall at the maximum air supply pressure.
- 3 - This value may be equal to the maximum regulated pressure on the actuator provided a safety valve is supplied on the related actuator.
- 4 - This is the Maximum allowable working pressure of the actuator, i.e. the maximum pressure that can be applied to it without damage.
- 5 - The safety factor is the ratio of the actuator output torque at the minimum supply pressure over the valve required torque at the maximum differential pressure.
This value must be a minimum of 1.30, unless larger values are specified in the requisition or in the valve data sheets.

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TORQUE TRUNNION

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| Tab. N° | Trunnion-DN150-100-Hard. Peek Devlon Kelf-CL0150-316-Liquid Clean |
| Rev. N° | 0 |
| Data : | 28/12/2018 |

Valve Tag/Item:

Valve: 6"FB - DN 150 **Valve Code: 100** **Seats: Hard Peek Devlon Kelf** **Class: CL0150** **Stem: 316** **Service: Liquid Clean**

Actuator Model:

| | | | | | | |
|---|------|--|--|--------------------------------------|--|-------------------|
| Max. valve differential pressure (barg) (1) | 20 | Max. Actr. supply pressure (barg) (3) | | Minimum Actr. supply pressure (barg) | | Safety factor (5) |
| Valve opening break torque (Nm) | 390 | Actuator opening break torque (Nm) | | Actuator opening break torque (Nm) | | |
| Valve opening running torque (Nm) | 190 | Actuator opening running torque (Nm) | | Actuator opening running torque (Nm) | | |
| Valve opening end torque (Nm) | 270 | Actuator opening end torque (Nm) | | Actuator opening end torque (Nm) | | |
| Valve closing break torque (Nm) | 350 | Actuator closing break torque (Nm) | | Actuator closing break torque (Nm) | | |
| Valve closing running torque (Nm) | 190 | Actuator closing running torque (Nm) | | Actuator closing running torque (Nm) | | |
| Valve closing end torque (Nm) | 290 | Actuator closing end torque (Nm) | | Actuator closing end torque (Nm) | | |
| | | Max. Actr. allowable pressure (barg) (4) | | | | |
| Max. allowable stem torque (Nm) | 2318 | Max. actuator output torque (Nm) (2) | | | | |

NOTES:

All torques values are subject to test checks in manufacturers premises prior to acceptance of the related equipment.

- 1 - Nominal pressure of valve. The maximum allowed value is related to valve material and regulated by limitation indicated in the B.16.34
- 2 - This value corresponds to the actuator stall at the maximum air supply pressure.
- 3 - This value may be equal to the maximum regulated pressure on the actuator provided a safety valve is supplied on the related actuator.
- 4 - This is the Maximum allowable working pressure of the actuator, i.e. the maximum pressure that can be applied to it without damage.
- 5 - The safety factor is the ratio of the actuator output torque at the minimum supply pressure over the valve required torque at the maximum differential pressure.
This value must be a minimum of 1.30, unless larger values are specified in the requisition or in the valve data sheets.

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TORQUE TRUNNION

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|---------|---|
| Tab. N° | Trunnion-DN150-100-Hard. Peek Devlon Kelf-CL0300-316-Liquid Clean |
| Rev. N° | 0 |
| Data : | 28/12/2018 |

Valve Tag/Item:

Valve: 6"FB - DN 150 **Valve Code: 100** **Seats: Hard Peek Devlon Kelf** **Class: CL0300** **Stem: 316** **Service: Liquid Clean**

Actuator Model:

| | | | | | | |
|---|------|--|--|--------------------------------------|--|-------------------|
| Max. valve differential pressure (barg) (1) | 50 | Max. Actr. supply pressure (barg) (3) | | Minimum Actr. supply pressure (barg) | | Safety factor (5) |
| Valve opening break torque (Nm) | 450 | Actuator opening break torque (Nm) | | Actuator opening break torque (Nm) | | |
| Valve opening running torque (Nm) | 220 | Actuator opening running torque (Nm) | | Actuator opening running torque (Nm) | | |
| Valve opening end torque (Nm) | 310 | Actuator opening end torque (Nm) | | Actuator opening end torque (Nm) | | |
| Valve closing break torque (Nm) | 400 | Actuator closing break torque (Nm) | | Actuator closing break torque (Nm) | | |
| Valve closing running torque (Nm) | 220 | Actuator closing running torque (Nm) | | Actuator closing running torque (Nm) | | |
| Valve closing end torque (Nm) | 330 | Actuator closing end torque (Nm) | | Actuator closing end torque (Nm) | | |
| | | Max. Actr. allowable pressure (barg) (4) | | | | |
| Max. allowable stem torque (Nm) | 2318 | Max. actuator output torque (Nm) (2) | | | | |

NOTES:

All torques values are subject to test checks in manufacturers premises prior to acceptance of the related equipment.

- 1 - Nominal pressure of valve. The maximum allowed value is related to valve material and regulated by limitation indicated in the B.16.34
- 2 - This value corresponds to the actuator stall at the maximum air supply pressure.
- 3 - This value may be equal to the maximum regulated pressure on the actuator provided a safety valve is supplied on the related actuator.
- 4 - This is the Maximum allowable working pressure of the actuator, i.e. the maximum pressure that can be applied to it without damage.
- 5 - The safety factor is the ratio of the actuator output torque at the minimum supply pressure over the valve required torque at the maximum differential pressure.

This value must be a minimum of 1.30, unless larger values are specified in the requisition or in the valve data sheets.

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